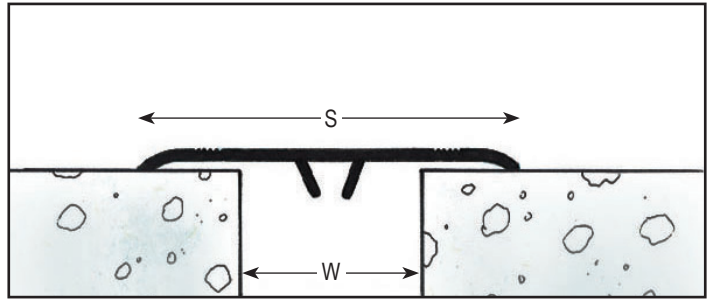
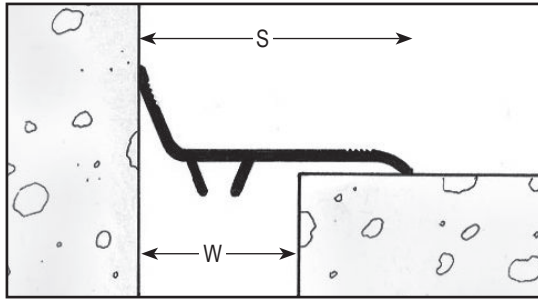




VEDA FRANCE

Joints bâtiment - Building joints

Clips affixed aluminium joint covers



Clip S*
For structural gaps varying in width from 10 to 35 mm.



Clip SLL*
For structural gaps varying in width from 35 to 80 mm.



Clip XL*
For structural gaps varying in width from 60 to 110 mm.



Clip XXL*
For structural gaps varying in width from 100 to 150 mm.

* Patented models

Initial joint width W [mm]	Flat joint cover S [mm]	Angle joint cover S [mm]	Recommended clip	Number of clips per 3 lm length	
				Wall / Ceiling [CJV]	Floor [CJH]
20 - 35	CJV - CJH 050	CJV - CJH 050 A	S	4	10
20 - 40	CJV - CJH 060	CJV - CJH 060 A	S / SLL	4	10
35 - 50	CJV - CJH 070	CJV - CJH 070 A	S / SLL	4	10
40 - 70	CJV - CJH 090	CJV - CJH 090 A	SLL / XL	4	10
60 - 90	CJV - CJH 120	CJV - CJH 120 A	SLL / XL	4	10
90 - 110	CJV - CJH 140	-	XL	4 / 5	10

Note : The above table indicates the minimum width of joint cover (S dimension) recommended according to the initial width of the structural gap (W). For example, a 70 mm joint cover is the widest recommended to cover a structural gap of 35-50 mm. A joint cover wider (90, 120 or 140 mm) can also be used. In order to avoid possible mistakes, it is important to check that the selected models of joint covers and clips are adapted to the concerned situation on job site.

CHEMICAL COMPOSITION OF ALUMINIUM 6063 T6 ALLOY

%	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others
Minimum	0.20	-	-	-	0.45	-	-	-	-
Maximum	-	0.35	0.10	0.10	0.90	0.10	0.10	0.10	0.05

TYPICAL PHYSICAL PROPERTIES

Density	2.70
Melting range °C	615 - 655
Coefficient of linear expan (0 à 100°C) - °C ⁻¹ x10 ⁶	23.4
Ratio by Poisson	0.33
Thermal conductivity	200
Resistivity at 20°C - μΩ cm	3.3
Specific heat J / kg °C	940

MECHANICAL PROPERTIES AT ROOM TEMPERATURE

Temper	T6
Strength index	R19

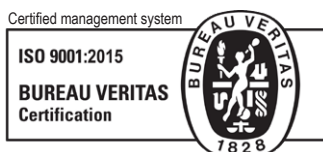
TENSILE PROPERTIES

Rp 0.2 mini	Rm mini	A 5.65
0.2 % min.	UTS min.	% mini
MPa	Mpa	
160	185	8

CERTIFICATIONS

Extruded aluminium : manufactured in compliance with BS EN ISO 9001 : Anodizing according to BS 1615 and BS 3987
Stainless steel clips : certifications ISO 14001 - ISO/TS 16949 - ISO 9001.

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